

Work Order ID 149741

Wednesday, July 27, 2016 1:49:52 PM

149741

Page 1

Item ID: D206-642-561PHI

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Replacement Skidtube, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Stop ***NS2***

Start Date: 7/27/2016 Start Qty: 1.00 ***1***

Required Date: 8/2/2016 Req'd Qty: 1.00 ***1***

Cust Item ID:

Customer:

Reference: *Rework*

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

DSI 9749

280

QC5- Inspect part completeness to step on W/O 0.00

280

QC

Quality Control

Memo

PULL FROM W/O:

0.00

CHGoon

DAS
21
9-89

16-08-04 PD

1 X D206-642-541PHI B *147154*
RE-IDENTIFY AS D206-642-561PHI
USING NEW B/N
PER ECN016-616, DSI9749

290

Identify as per dwg & Stock Location: _____ 0.00

290

Packaging

Packaging

Memo

0.00

*SmB
16/8/5*

DAS

21
Aug 05 2016

Work Order ID 149741***149741***

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Item ID: D206-642-561PHI

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Replacement Skidtube, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
CompatibleStop ***NS2***Start Date: 7/27/2016 Start Qty: 1.00 ***1***Required Date: 8/2/2016 Req'd Qty: 1.00 ***1***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
300	QC21 - Final Inspection - Work Order Release	0.00							
300									
QC									
Quality Control	Memo	0.02							

DAS
21AUG 05 2016
DAS
21
9-89

AUG 05 2016

AUG 05 2016

Picklist Print

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Work Order ID: 149741

149741

Parent Item: D206-642-561PHI

D206-642-561PHI

Parent Item Name: Replacement Skidtube, High Gear, Standard Wearplates, DART (Apical) Tri-Bag
Float Compatible

Start Date: 7/27/2016

Required Date: 8/2/2016

Comments: IPP REV REV:A 16.07.19 NEW ISSUE DD VERF:JFS

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541PHI		Manufactured	No				Each	0.0000		1			

D206-642-541PHI

Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.

**

147154

PD 16-08-04 ①

Linda Lacelle

From: Kim Johnston
Sent: Wednesday, July 27, 2016 8:37 AM
To: Linda Lacelle
Subject: FW: Re: ECN 16-616, PHI skidtubes

fyi

Thanks,

Kim Johnston
Engineering Clerk
Document Administrator

DART AEROSPACE
T 1 613 632-5200 > ext. 226
F 1 613 632-9311



From: Chris Provencal
Sent: Tuesday, July 26, 2016 4:52 PM
To: Kim Johnston <kjohnston@dartaero.com>
Cc: William Monterroza <wmonterroza@dartaero.com>; Shirley Hay <shay@dartaero.com>; Marie Lajeunesse <mlajeunesse<lmorris@dartaero.com>; Patrick Duval <pduval@dartaero.com>
Subject: Re: ECN 16-616, PHI skidtubes

Kim,

We have (4) work-orders for D206-642-541PHI skidtubes. The skidtubes are almost complete: they are painted black and the dwg attached is D3274 Rev. Prelim G.

Regarding ECN 16-616 that you are preparing. The released dwg & DSI should be attached to these work orders. The ECN co However, the part numbers for these (4) work orders will have to be changed (per the new DSI 9749) to D206-642-561PHI.

Chris